

EN3™ MINI WEATHERTIGHT CONNECTOR SERIES

CORD CONNECTOR ASSEMBLY INSTRUCTIONS

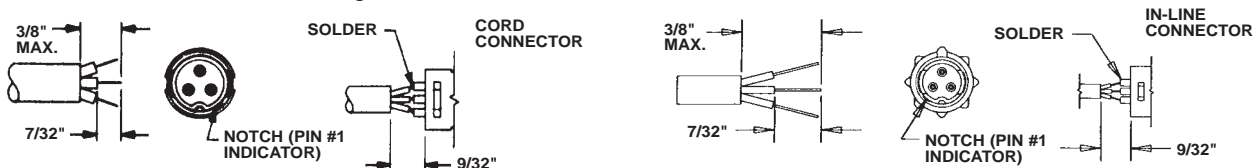
STEP 1

Cord Connector: To assemble the three-part cord connector, first feed the end of the cable through the boot, cable clamp housing, and coupling ring in that order and position as shown in the figure below. **NOTE:** The coupling ring can also be inserted onto the cord connector from the front. **In-line Connector:** Feed the end of the cable through the boot and cable clamp housing in the order and position shown.



STEP 2

Next, strip the cable .218" as shown and begin soldering conductors to pins, or insert contacts crimped on wire starting with contact #1 next to the "notch" and following with the remaining conductors counter-clockwise with #6 or #8 conductor in the center.



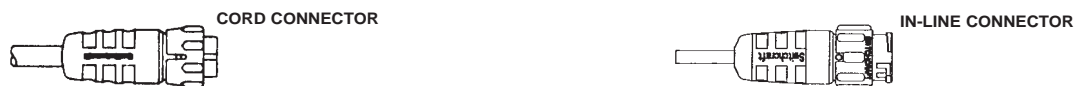
STEP 3

Push the cable clamp housing forward until it locks into the connector body and snap the two clamps into their compartments.



STEP 4

Finally, push the boot all the way forward to seat tightly onto the cable clamp housing.



Remember: Cord connectors will not mate with each other. For cord-to-cord connection, your customer must order a cord connector plus an in-line connector.

DIMENSIONS ARE FOR REFERENCE ONLY $\frac{\text{Inch}}{(\text{mm})}$

NOTE: Contact your Switchcraft Representative for price and delivery.